



CERTIFICAT

Soudage des véhicules et composants ferroviaires
Welding of railway vehicles and components
EN 15085-2

N° FR-0063-CL2-0 Remplace le certificat *Supersede the certificate* N° FR-5679-CL-0



N° sur registre ferroviaire européen **ISC/15085/CL2/013/1A1/10** (www.en15085.net)
Registration number on european railway register

IS Certification

certifie que le système de production mis en place par :
certifies that the production process developed by :



GUERIPEL SAS

Adresse : **Zone d'Activité La Gloriette**
FR-38160 CHATTE

a été évalué et jugé conforme aux exigences requises par le niveau de certification
has been assessed and found compliant with the requirements of the level of certification

CL2 selon *according to* **EN 15085-2 : 2007**

suivant le programme de certification et le périmètre précisé dans l'annexe technique.
according to the certification program and the scope specified in the Technical Annex.

Validité à partir du **02.04.2015** jusqu'au **14.12.2016**
Valid from until

Établi le **02.02.2015**
Established on

Président de IS Certification
Chairman of IS Certification

Michel DIJOLS



Siège social : ZI Paris Nord 2 – BP 51362 Villepinte
95942 Roissy Ch. De Gaulle Cedex – RCS BOBIGNY B 799 395 710
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Annexe Technique Technical Appendix

Annexe Technique du Certificat N° **FR-0063-CL2-0** Remplace le certificat *Supersedes the certificate* N° **FR-5679-CL2-0**
Technical Annex of certificate N°

PROGRAMME DE CERTIFICATION CERTIFICATION PROGRAM

- EN 15085-2 : 2007
- PE CERTIF 01 (*)
- PE CERTIF 02 (*)

(*) version française disponible sur www.isgroupe.com
 french version available on

CHAMP D'APPLICATION *FIELD OF CERTIFICATION*

Sites ou ateliers couverts <i>Sites or workshop covered</i>	Zone d'Activité La Gloriette FR-38160 CHATTE
Production couverte <i>Production covered</i>	Tuyauterie de transport fluide ; Mains courantes et supports tubulaires pour équipements internes. <i>Piping for fluid transportation ; Tubular handrails and tubular supporting frames (accessories for internal parts)</i>
Activités couvertes <i>Scope of work</i>	Construction ; Maintenance <i>Manufacturing ; Repairs</i>
Sous-traitance <i>Subcontracting</i>	Contrôles ; Usinage ; Découpe <i>Control ; Machining ; Cutting</i>

Commentaires *Comments* : /

DOMAINE DE VALIDITÉ *RANGE OF VALIDITY*

Classe de performance des soudures : **Choisissez un élément.** **CP C2**
Level of weld performance class

Plage de certification *Range of certification*

Procédés de soudage selon EN ISO 4063 <i>Welding process according to EN ISO 4063</i>	Groupe de matériaux selon EN ISO/TR 15608 <i>Material group according to EN ISO/TR 15608</i>	Dimensions <i>Dimensions</i>	Commentaires <i>Comments</i>
135	1.1	1.4 - 7.2 mm D >= 30 mm	FW
141	1.1	1.4 - 2.6 mm D >= 25 mm	BW
	2.1	3 - 5.2 mm D >= 25 mm	BW
	8.1	0.7 - 1.3 mmD = 4 - 30 mm	Branch manual



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141	8.1	0.7 -1.3 mm	BW
		D = 6 -24 mm	
		1.12- 2.1 mm	BW
		D>= 25 mm	
			FW, angle >= 45°
		1.4 - 2.6 mm	FW, angle >= 45°
		D>= 25 mm	

Coordination en soudage - *Welding coordination*

Fonction en coordination <i>Position in welding coordination</i>	NOM Prénom <i>SURNAME Name</i>	Niveau <i>Level</i>	Né le <i>Born</i>
Coordinateur principal / Responsable welding coordinator	BARRAJA Luc	B	1956
Coordinateur suppléant / Deputy	MEDJALDI Hocine	C	1962
Choisissez un élément.			
Choisissez un élément.			

Ext : Externe , *external*

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **GUERIPEL SAS**

**Z.A. LA GLORIETTE
38160 CHATTE
FRANCE**

is qualified to perform welding work within the range of certification of:

Certification level CL2 according to EN 15085-2

Field of application:

- IS NUMBER : FR-5679-CL2-0 (FR-0063-CL2-0)
- Workshop covered : Z.A. La Gloriette FR-38160 CHATTE
- Level of certification : CL 2
- Production covered : Piping for fluid transportation ; tubular handrails and tubular supporting frames (accessories for internal parts)
- Scope of work : Manufacturing ; Repairs
- Level of weld performance Class : CP C2
- Subcontracting : Controls , Machining , cutting

Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
135	1.1	t = 1.4 - 7.2 mm D >= 30 mm	FW
141	8.1	t = 0.7 - 1.3 mm D = 4 - 30 mm	BRANCH MANUAL
	8.1	t = 0.7 - 1.3 mm	BW

(continuation: see reverse)

Responsible welding coordinator: Luc BARRAJA (Level B) born: 29.04.1956

Deputy with equal rights: Hocine MEDJALDI (Level C) born: 09.07.1962

Deputy: -

Comments: see reverse

Certificate no.: ISC/15085/CL2/013/1A1/10

Valid: from 19.02.2015 to 14.12.2016

Issued on: 19.02.2015

Auditor: BOURGEOIS

General regulations (see reverse)

(Head/representative of certification body, name and signature)

Certificate no.: ISC/15085/CL2/013/1A1/10

Continuation of range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
141	8.1	D = 6 - 24 mm t = 1.12 - 2.1 mm D >= 25 mm	BW
	8.1	t = 1.4 - 2.6 mm D >= 12 mm	FW WITH ANGLE >= 45°
	1.1	t = 1.4 - 2.6 mm D >= 25 mm	BW
	8.1	t = 1.4 - 2.6 mm D >= 25 mm	FW WITH ANGLE >= 45°
	2.1	t = 3 - 5.2 mm D >= 25 mm	BW

Comments:

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files

Certificate Services

Data input / overview of suitability certificate

General data for the suitability certificate

manufacturer certification body: IS CERTIFICATION

Standard: DIN EN 15085-2

certification level: CL2

Consecutive number: 013

Type of certificate: 1A1

Year of issue: 2010

Date of issue: 19.2.2015

Validity: 19.2.2015 - 14.12.2016

Next audit: 14.12.2017

last change: 19.2.2015

Company-related data for the suitability certificate

Company name: GUERPEL SAS

street: Z.A. LA GLORIETTE

Country code: FRANCE (FR)

Postcode/city: 38160 / CHATTE

No federal state specified

Telephone: +33 (0)4 76 36 70 86

Fax: +33 (0)4 76 36 60 94

E-Mail: l.barraja@gueripel.com

www:

Customer number: FR-5679-CL2-0

WCP data for the suitability certificate

responsible welding coordinator: Level B Luc BARRAJA (29.4.1956)

deputy of responsible welding coordinator: Level C Hocine MEDJALDI (9.7.1962)

Auditor: BOURGEOIS, Gilles

Areas of application of the suitability certificate

• General area of application

1. IS NUMBER : FR-5679-CL2-0 (FR-0063-CL2-0 (en)
2. Workshop covered : Z.A. La Gloriette FR-38160 CHATTE (en)
3. Level of certification : CL 2 (en)
4. Production covered : Piping for fluid transportation ; tubular handrails and tubular supporting frames (accessories for internal parts) (en)
5. Scope of work : Manufacturing ; Repairs (en)
6. Level of weld performance Class : CP C2 (en)

7. Subcontracting : Controls , Machining , cutting (en)

Remarks for the suitability certificate**Sequence Remark****Characteristic data for the suitability certificate**

Process	GM	Material	Sheet thickness	Pipe diameter	Remark
135	1.1		1.4 - 7.2 mm	30	FW
141	1.1		1.4 - 2.6 mm	25	BW
141	2.1		3 - 5.2 mm	25	BW
141	8.1		1.4 - 2.6 mm	12	FW WITH ANGLE $\geq 45^\circ$
141	8.1		1.4 - 2.6 mm	25	FW WITH ANGLE $\geq 45^\circ$
141	8.1		0.7 - 1.3 mm	4 - 30 mm	BRANCH MANUAL
141	8.1		0.7 - 1.3 mm	6 - 24 mm	BW
141	8.1		1.12 - 2.1 mm	25	BW

Is the entered data correct?

Yes (save)

No